

providing a first toneable conduit comprising an elongate polymeric tube having a wall with an interior surface, an exterior surface, and a predetermined wall thickness; a channel extending longitudinally within the wall of the elongate polymeric tube; and a stabilizing rib extending longitudinally along the interior surface of the wall of the elongate polymeric tube and located radially inward from said channel; and a continuous, high elongation wire coincident with the channel in the elongate polymeric tube, said wire coated with a coating composition that prevents the wire from adhering to the polymer melt used to form the polymeric tube;

providing a second toneable conduit comprising an elongate polymeric tube having a wall with an interior surface, an exterior surface, and a predetermined wall thickness; a channel extending longitudinally within the wall of the elongate polymeric tube; and a stabilizing rib extending longitudinally along the interior surface of the wall of the elongate polymeric tube and located radially inward from said channel; and a continuous, high elongation wire coincident with the channel in the elongate polymeric tube, said wire coated with a coating composition that prevents the wire from adhering to the polymer melt used to form the polymeric tube;

tearing the high elongation wire of the first toneable conduit through the exterior surface of the first toneable conduit;

tearing the high elongation wire of the second toneable conduit through the exterior surface of the second toneable conduit;

mechanically connecting the first conduit and the second conduit; and

electrically connecting the high elongation wire from the first toneable conduit and the high elongation wire from the second toneable conduit.

---

34. (Amended) The method according to Claim 30, said providing steps comprising providing a first toneable conduit and a second toneable conduit wherein the elongate polymeric tube of the first toneable conduit and the second toneable conduit is formed of high density polyethylene.

---